

THE GOVERNMENT PHARMACEUTICAL ORGANIZATION

RAW MATERIAL SPECIFICATION

Title : Primaquine phosphate USP (Item No. 41011250)	Spec. No. : SP-AK30-P28
Reference(s) : USP 41 p. 3430-3431	Rev. No. : 05
Other Requirements : GPO Specification	Page : 1/2

USP 41

Test Items	Specification												
Description	Orange-red, crystalline powder, odorless.												
Solubility	Soluble in water, insoluble in chloroform and in ether.												
Identification	<p>A. Infrared absorption <197K></p> <p>B. Phosphate Test</p> <p>C. HPLC</p> <p>The IR absorption spectrum of sample exhibits the same spectrum as Reference Standard.</p> <p>- With silver nitrate TS, pyrophosphates obtained by ignition yield a white precipitate that is soluble in 2 N nitric acid and in 6 N ammonium hydroxide.</p> <p>- With ammonium molybdate TS, a yellow precipitate that is soluble in 6 N ammonium hydroxide is formed.</p> <p>The retention time of the major peak of the Sample solution corresponds to that of the Standard solution, as obtained in the Assay.</p>												
Loss on drying	Not more than 1.0%.												
Organic impurities	<table> <tr> <td>Specified unidentified impurity at RRT 0.24</td><td>: Not more than 0.20%.</td></tr> <tr> <td>Specified unidentified impurity at RRT 0.29</td><td>: Not more than 0.60%.</td></tr> <tr> <td>Primaquine related compound A</td><td>: Not more than 2.0%.</td></tr> <tr> <td>Secaquine</td><td>: Not more than 0.80%.</td></tr> <tr> <td>Any other individual impurities</td><td>: Not more than 0.20%.</td></tr> <tr> <td>Total impurities</td><td>: Not more than 3.0%.</td></tr> </table>	Specified unidentified impurity at RRT 0.24	: Not more than 0.20%.	Specified unidentified impurity at RRT 0.29	: Not more than 0.60%.	Primaquine related compound A	: Not more than 2.0%.	Secaquine	: Not more than 0.80%.	Any other individual impurities	: Not more than 0.20%.	Total impurities	: Not more than 3.0%.
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Secaquine	: Not more than 0.80%.												
Any other individual impurities	: Not more than 0.20%.												
Total impurities	: Not more than 3.0%.												
Assay	97.0% to 102.0% of primaquine phosphate ($C_{15}H_{21}N_3O \cdot 2H_3PO_4$), calculated on the dried basis.												

GPO Specification

Test Items	Specification
Tapping volume	5.0-g portion occupies between 10 ml and 15 ml when tapped down 20 times at 3-mm drop height and at a rate of 250 drops/minute.

Prepared by : Suvannee, 03/04/19 Head of Raw Material Standard Section 1	Reviewed by : Tanying Lumbert, 04/04/19 Director of Raw Material Standard Division	Approved by : Vichit Kanyanroj, 05/04/19 Director of Regulatory Compliance and Documentation Division	Approved by : Vichit Kanyanroj, 09/04/19 Director of Quality Assurance Department (Acting)	Eff. Date 17/06/19
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Product Information

Approved source (s)	Refer to current version of Approved Vendor List of Primaquine phosphate USP (Item No. 41011250)
Sampling plan	1. N Plan ($\sqrt{N} + 1$) : for other tests. 2. 100% Identification.
Testing procedure	Tests to be performed as per current version of WI-AK30-P28.
Storage condition	Preserve in well-closed, light-resistant containers.
Retest period	1 year after first testing date.

History of changes

Rev. No.	Description	Effective date
03	Update spec. เป็น USP 34	15/09/14
04	ทบทวนเอกสารเนื่องจากมีอายุครบ 3 ปี ยังคง spec. เดิม USP 34	27/09/17
05	Update spec. เป็น USP 41 ตามประกาศกระทรวงสาธารณสุข เรื่องระบุตำรา พ.ศ. 2561 โดยให้ใช้ตำรายาฉบับ USP 39/ BP 2016 ขึ้นไป	17/06/19

Prepared by : Sunanvee, 03/04/19 Head of Raw Material Standard Section I	Reviewed by : Tuanu Lunmont, 04/04/19 Director of Raw Material Standard Division	Approved by : Vichin Rungwongroj, 09/04/19 Director of Quality Assurance Department (Archiving)	Eff. Date 17/06/19
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