

## THE GOVERNMENT PHARMACEUTICAL ORGANIZATION

### RAW MATERIAL SPECIFICATION

Title: Eucalyptus Oil

Spec. No.

: SP-AK30-O7

(Item No. 41032640)

Reference(s): BP 2018 page IV-203 - IV-204

Rev. No.

: 02

Other Requirements: -

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**BP 2018** 

Description

: Colourless or pale yellow liquid; characteristic odour.

Identification

: A. Thin-layer chromatography.

B. Gas chromatography.

[First identification: B; Second identification: A]

Relative density

: 0.906 to 0.927.

Refractive index

: 1.458 to 1.470.

Optical rotation

:  $0^{\circ}$  to  $+10^{\circ}$ .

Solubility in alcohol

: It is soluble in 5 volumes of ethanol (70% V/V).

Aldehydes

: Not more than 2.0 mL of 0.5 M potassium hydroxide in alcohol

(60% V/V) is require in the 2<sup>nd</sup> titration.

Chromatographic profile

- α-pinene

: 0.05% to 10.0%;

- β-pinene

: 0.05% to 1.5%;

- sabinene

: maximum 0.3%;

 $-\alpha$ -phellandrene

: 0.05% to 1.5%;

- limonene

: 0.05% to 15.0%;

- 1,8-cineole

: minimum 70.0%;

- camphor

: maximum 0.1%.

Prepared by:	Reviewed by :		Approved by :	Eff. Date	
J. Noppadech /18/12/ng	J. Rhygadode (Acting) / 18 h2hs	VARIPIN , 18/18/18	Kichin Rumprongroj 19/12/18	15/01/19	
Head of Raw Material	Director of Raw Material	Director of Regulatory Compliance	Director of Quality Assurance		l
Standard Section 2	Standard Division	and Documentation Division	Department (Aching)		



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#### **Product Information**

Approved source(s)	Refer to current version of Approved Supplier List of Eucalyptus Oil (Item No. 41032640).	
Sampling plan	For Identification : 100%.  For Other Tests : n plan.	
Testing procedure	Tests to be performed as per current version of WI-AK30-O7.	
Storage condition	Store at a condition stated on the label from the manufacturer or store at a temperature not exceeding 25 °C.	
Retest period 1 year after first testing date.		

### History of changes

Rev. No.	Description	Effective Date	
01	จัดทำข้อกำหนด โดยอ้างอิงตาม BP 1993	22/12/97	
02	Update โดยอ้างอิงตาม BP 2018	15/01/19	

Prepared by :	Reviewed by :		Approved by :	Eff. Date
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