

THE GOVERNMENT PHARMACEUTICAL ORGANIZATION

RAW MATERIAL SPECIFICATION

Title: Polyethylene Glycol 8000 USP/NF [PEG 8000 USP/NF, Macrogol 6000 JP] Spec. No. : SP-AK30-P010

(Item No. 41022980)

Reference(s): USP 42/NF 37 page 5882 - 5884 [Polyethylene Glycol]

Rev. No. : 05

Other Requirements: GPO Specification [JP 16 page 1052 - 1053]

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USP 42/NF 37

Test Parameters	Requirement		
Description	Practically odorless, white, waxy, plastic material having a consistency similar to beeswax, or		
	as creamy white flakes, beads, or powders.		
Solubility	Freely soluble in water; soluble in acetone, in alcohol, in chloroform, in ethylene glycol		
	monoethyl ether, in ethyl acetate, and in toluene; insoluble in ether and in hexane.		
Approximate congealing	60 °C.		
temperature			
Assay	The average molecular weight is not less than 87.5% and not more than 112.5% of the labeled		
	nominal value.		
Residue on ignition	Not more than 0.1%.		
Limit of free ethylene	Not more than 10 μ g/g of ethylene oxide and not more than 10 μ g/g of 1,4-dioxane.		
oxide and 1,4-dioxane			
pН	4.5 - 7.5.		
Completeness and color	Not more than slightly hazy.		
of solution			
Viscosity	470 - 900 centistokes.		

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Head of Raw Material	Director of Raw Material	Director of Drug Registration and	Director of Quality Assurance	
Standard Section 2	Standard Division	Pharmacovigilance Division	Department (Alina)	



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GPO Specification

Test Parameter	Requirement
Identification Dissolve 0.05 g of sample in 5 mL of dilute hydrochloric acid, add 1 mL of barium ch	
	TS, shake, and filter, if necessary. To the filtrate add 1 mL of a solution of phosphomolybdic
	acid n-hydrate (1 in 10): a yellow-green precipitate is formed.

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Product Information

Approved source(s)	Refer to current version of Approved Supplier List of Polyethylene Glycol 8000 USP/NF
	[PEG 8000 USP/NF, Macrogol 6000 JP] (Item No. 41022980).
Sampling plan	For Identification : 100%.
	For Other Tests : n plan.
Testing procedure	Tests to be performed as per current version of WI-AK30-P010.
Storage condition	Store at a condition stated on the label from the manufacturer. Preserve in tight containers.
Retest period	1 year after first testing date.

History of changes

Rev. No.	Description	Effective Date
02	อ้างอิงตาม JP 16	19/08/14
03	อ้างอิงตามตำรายาที่รัฐมนตรีประกาศ โดยอ้างอิงตาม USP 38/NF 33 และเปลี่ยนชื่อจาก	29/01/16
	Macrogol 6000 JP เป็น PEG 8000 USP/NF	
04	เพิ่มชื่อ "(PEG 8000 USP/NF, Macrogol 6000 JP)" [เดิม "Polyethylene Glycol 8000 USP/NF"	
	เป็น "Polyethylene Glycol 8000 USP/NF (PEG 8000 USP/NF, Macrogol 6000 JP)"]	
05	Update ตาม USP 42/NF 37 และทคสอบ Identification ตาม GPO Specification	15/01/20

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